5   **SIGNAL INTERCONNECT**

INCORPORATING MULTIPLE MODULAR UNITS

This application claims the benefit of the filing date of Provisional

Application Ser. No. 60/222,352, filed August 1, 2000, and entitled Building Large

10   Optical Interconnect From Smaller Modular Units.

Field of the Invention:

The invention pertains to optical cross-connect switches.   More

particularly, the invention pertains to such switches which incorporate modular

interconnect fabrics.

15   **Background of the Invention:**

Optical switches are known and are useful in implementing optical

communications networks using fiberoptic transmission lines. In such networks, it is

at times necessary to switch the optical signals between optical transmission paths.

One known type of optical switch is an optical cross-connect switch.

20   In such switches, in a general case, any one of N input lines can be coupled to any one

of N output lines.

One known type of cross-connect switch 10 is implementable using the

Spanke architecture illustrated in Fig. 1. In a Spanke architecture with N inputs and

N outputs, N 1xN switches 12a, b, c, .. n are connected by an interconnect fabric 16 to

25   N 1xN output switches 18a, b ... n.

The interconnect fabric 16 has N^2 total static connections.   One

connection is between each input-output pair of switches. Therefore, an NxN fabric

has a total of N^2 fibers with N^2 inputs and N^2 outputs.

Insertion loss is a major concern in optical cross-connect switches.

30   Although a single stage Spanke design can achieve small insertion loss, this solution

creates yet another problem: namely, the difficulty of creating the large interconnecting fabric because the fabric contains N^2 connections.

Methods are known to implement small interconnect fabrics. For example, pre-routed fibers can be sandwiched between flexible plastic sheets sometimes called optical flypapers. They are however very difficult to create for $N>32$. Alternately, the interconnections can be made from N^2 individual fibers. However, this solution is time consuming to build and difficult to maintain.

There thus continues to be a need to be able to cost effectively design and implement larger cross connect switches of various sizes. It would be especially advantageous if it would not be necessary to custom create a different interconnect networks for each switch. Preferably, a known interconnect design can be reliably and cost effectively manufactured and could be used to implement a variety of switches.

Summary of the Invention:

A recursive process for creating large signal interconnects from a plurality of smaller, standardized, interconnect modules, which could incorporate individual optical fibers or electrical conductors, produces interconnect systems for specific applications using only standard modular building blocks. In accordance with the method, a first modular KxK interconnect network having K^2 signal carriers is defined and implemented. For L inputs, $\dfrac{L}{K}$ input groups are formed. For M outputs, $\dfrac{M}{K}$ output groups are defined.

A plurality of $\left(\dfrac{L}{K} x \dfrac{M}{K}\right)$ of the first modular interconnects can be used to form an LxM passive interconnect network having LxM signal carriers.

A plurality of the LxM, modular interconnects, all of which are substantially identical, and all of which are based upon multiples of the basic KxK modular interconnect can be combined to form a larger NxN interconnect. For example, where L=M, and where N is an integer multiple of M, $\dfrac{N}{M}$ input groups and

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$\dfrac{N}{M}$ output groups result in $\left(\dfrac{N}{M}\right)^2$ MxM modules being needed to implement the

NxN connectivity. This type of network is especially desirable in that economies of scale in manufacturing, reliability and inventory can be achieved since NxN networks for various values of N can be implemented using multiple, identical KxK basic building blocks which in turn form the larger MxM assemblies which are combined to make the NxN networks.

In one embodiment, an NxN cross-connect switch incorporates a plurality of substantially identical interconnect modules. A plurality of input switches is coupled to N^2 inputs to the modules. A plurality of output switches is coupled to N^2 output sides of the modules.

In one aspect, the switches can be divided into groups with one set of groups associated with the input sides of some of the modules and another set of groups associated with the output sides.

In another aspect, a switch requiring N inputs and N outputs can be implemented with multiple identical modules that have K^2 inputs and K^2 outputs. The number of required modules is $(N/K)^2$. In such configurations, the connectivity between the interconnect, a plurality of 1xN input switches and a plurality of Nx1 output switches can be implemented using optical ribbon cables. The pluralities of switches each contain N switches.

Interconnect modules can be implemented with optical transmitting fibers. Alternately, they could be implemented with electrical conductors.

A method of implementing an NxN cross-connect switch includes establishing a KxK modular interconnect where K<N. Providing $\left(\dfrac{N}{K}\right)^2$ interconnect modules. Coupling N^2 inputs to and receiving N^2 outputs from the modules.

In yet another aspect, interconnects, implemented from pluralities of smaller interconnect modules can in turn become modular building blocks for even

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larger interconnect fabrics. In accordance herewith MxM fabrics can be implemented with smaller NxN building blocks. In one embodiment, M is an integer multiple of N.

Non-symmetrical switches with N1 inputs and N2 outputs can be implemented using KxK interconnect modules where K<N1 and K<N2. With $\dfrac{N1}{K}$

5   input groups and $\dfrac{N2}{K}$ output groups, $\left(\dfrac{N1}{K} x \dfrac{N2}{K}\right)$ interconnect modules will be required.

Numerous other advantages and features of the present invention will become readily apparent from the following detailed description of the invention and the embodiments thereof, from the claims and from the accompanying drawings.

10   **Brief Description of the Drawings:**

Fig. 1 is a block diagram schematic of a known cross-connect switch;

Fig. 2 is a block diagram schematic of a modular cross-connect switch in accordance with the present invention;

Fig. 2A is a schematic diagram of a modular KxK interconnect module

15   usable in the switch of Fig. 2;

Fig. 3 is a more detailed schematic diagram of a portion of the switch of Fig. 2 illustrating, in part, connectivity therein in more detail; and

Fig. 4 is a block diagram schematic of a larger interconnect network incorporating two levels of interconnect modules in accordance with the present

20   invention.

Detailed Description of the Preferred Embodiments:

While this invention is susceptible of embodiment in many different forms, there are shown in the drawing and will be described herein in detail specific embodiments thereof with the understanding that the present disclosure is to be

25   considered as an exemplification of the principles of the invention and is not intended to limit the invention to the specific embodiments illustrated.

Fig. 2 illustrates a 12x12 cross-connect switch 30 in accordance with the present invention. It will be understood that while switch 30 has been illustrated for exemplary purposes as a 12x12 cross-connect switch, the number of inputs and the number of outputs is not limited to 12 and could be $N \geq 12$. It will be also understood that the inputs to and outputs from the switch 30 could be light beams or could be electrical signals without departing from the spirit and scope of the present invention.

Switch 30 includes N input switches 32a ... 32n. In the illustrated embodiment, N = 12, there would be 12 input switches each of which would be a 1xN type of switch, such as a 1x12 switch. The switch 30 also includes N, Nx1 output switches 34a ... 34n. In the illustrated example in Fig. 2, there would be 12 such output switches which would have 12 inputs and one output at each switch.

The input switches and the output switches are coupled together by a plurality 30' of substantially identical, static, modular KxK interconnect elements 36a ... 36l, K<N. The number of elements is, $\left(\dfrac{N}{K}\right)^2$. Where N=12 and K=4, then nine 4x4 interconnect elements are required.

Each modular KxK, interconnect element has K^2 inputs and K^2 outputs. A representative 4x4 modular interconnect element, such as element 36i, having 16 inputs that are coupled to 16 outputs is illustrated in Fig. 2A. Such modules include a plurality of pre-routed signal carriers 36i-1 optical fibers or electrical conductors. Sixteen signal carriers, for the illustrated 4x4 module, are sandwiched between a pair of plastic sheets, or attached to a single sheet, 36i-2.

A first plurality of four, 4-way connectors 36i-3 and a second plurality of four, 4-way connectors 36i-4 complete the module. the connectors can be individual or multi-path connectors.

The switch 30, as noted previously has, $\left(\dfrac{N}{K}\right)^2$ interconnect elements, for example, nine 4x4 elements 36a, b ... 36 l. The input switches are organized into

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$\left(\dfrac{N}{K}\right)$ groups, namely 3 groups. With $\left(\dfrac{N}{K}\right)$ groups, each KxK interconnect

module connects a single input group to a single output group with $\left(\dfrac{N}{K}\right)^2$ group pairs,

the number of KxK interconnect modules.

Each group of K fibers such as 40a, 42a can be formed of individual
fibers, or, of K-wide fiber ribbon cables having K-wide multi-fiber optical connectors.

Each group includes, for K=4, four 1x12 input switches such as 32a,
32b, 32c, 32d. Groups of K fibers, such as fiber groups 40a, 40b, 40c are coupled to
K respective inputs each of interconnect elements 36a, 36b and 36c. With respect to
input switch 32n, 3 groups of K fibers, 40l, 40m, 40n, where K=4, are coupled to
respective inputs of KxK fabric interconnect modules 36j, 36k, 36l. Fig. 3 illustrates
in more detail connections for a portion of the exemplary switch 30.

Output switches 34a, 34b, 34c, 34d receive groups of fibers, 42a, 42b,
42c, and 42d, where K=4, from KxK interconnect module 36a. In the same way, KxK
interconnect module 36l is coupled via groups of K fibers, such as 42k, 42l, 42m and
42n to 1xN, illustrated as 1x12, output switches 34k, 34l, 34m, 34n.

The architecture of switches such as switch 30 in Fig. 2 is expandable
and variable depending on the value of N and the value of K. As an alternate, if N =

128 and K = 32, the number of interconnect modules $\left(\dfrac{N}{K}\right)^2$ is 16. In this instance, each

interconnect module would have K^2 or 32^2 inputs and the same number of outputs.

The use of multiple, smaller, modular interconnect elements, as
illustrated in Fig. 2, makes it possible to build interconnects where N is a large number,
such as for example 128 or larger, using only a plurality of KxK modular interconnect
units to form an interconnecting sheet. All of the units can be manufactured so as to
be substantially identical.

While the KxK modules 36a ... 36l as disclosed in Fig. 2 can incorporate a plurality of optical fiber lines, similar interconnects could be implemented using, modular electrical conductors. The above described signal carrier management process produces interconnects quite unlike the prior art of either a single pre-routed fabric of N^2 fibers or N^2 individual fibers.

The ability to implement increasingly larger switches using pluralities of a common interconnect module, to form interconnecting sheets, has important manufacturing, inventory control and quality control consequences. Only one, or at most a few, standard fiber or wire interconnect modules need be manufactured. Hence, the manufacturing process can be optimized to produce a few different types of modules. Since manufacturing turn around time can be minimized, less inventory needs to be maintained. Finally, quality control can be improved, and enhanced since fewer configurations are being created.

Common interconnect modules are also advantageous from a maintenance point of view. In case of a cut or failed fiber or wire only that respective modular interconnect element need be replaced.

The KxK interconnect modules of Fig. 2 can be used to implement non-symmetrical switches. For example, with N1 inputs and N2 outputs, $\dfrac{N1}{K}$ input groups and $\dfrac{N2}{K}$ output groups can be defined. These result in $\left(\dfrac{N1}{K} x \dfrac{N2}{K}\right)$ input/output group pairs and interconnect modules to implement the required network. Input switches and output switches can be coupled to the network.

Fig. 4 illustrates an even larger MxM interconnect 50. Where M is an integer multiple of N, the interconnect 50 can be implemented using a plurality of NxN interconnect modules, such as the module 30'-i which corresponds to interconnect 30' of Fig. 2. The recursive application of the modules 30', which in turn are based upon

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the smaller KxK submodules of Fig. 2, makes the construction of even larger interconnects practical as they are all ultimately based on two modular interconnect elements

One modular building block is the basic kxk modular fabric element, such as the element 36a or 36l illustrated in Figs. 2 and 3. A second modular building block is the NxN composite fabric element 30' provided that M is an integer multiple of N. If desired, multiple modular MxM interconnects an be combined into yet a larger network.

As illustrated in Fig. 4, in the network 50, groups of N signal carriers, such as the groups 52a, 52b .. 52n coupled to interconnect module 30'-1 are combined with groups of N carriers coupled to other modules such as 30'-2 ... 30'k to form the composite MxM interconnecting sheet 50. With N carriers in a group, there will be

$\frac{M}{N}$ groups resulting in $\left(\frac{M}{N}\right)^2$ interconnect modules, such as the module 30'-1 being

required. Each NxN interconnect module connects

a single input group of N to a single output group with $\left(\frac{M}{N}\right)^2$ group pairs. Those of

skill will understand that the interconnect 50 could be combined with appropriate types of input/output switches as discussed previously with respect to Fig. 2.

It will also be understood that the MxM interconnect modules 50 can be similarly combined, as discussed above to create larger interconnect networks, again from a plurality of substantially identical MxM modules.

From the foregoing, it will be observed that numerous variations and modifications may be effected without departing from the spirit and scope of the invention. It is to be understood that no limitation with respect to the specific apparatus illustrated herein is intended or should be inferred. It is, of course, intended to cover by the appended claims all such modifications as fall within the scope of the claims.